

NCPFIRST



NCP^{1st} *GIRFT_Package*

Lorch-T220 Control Pro –TIG/GTAW process

The mobile welding unit for real TIG professionals.

- The mobile welding unit for real TIG professionals.
- Outstanding TIG weld characteristics
- Protected against falls from a height of up to 60 cm
- Intelligent Torch Control
- TipTronic
- Pulse and fast pulse up to 2 kHz
- Low energy consumption



AT A GLANCE OF THE T220 _TIG/GTAW Process

Outstanding TIG welding characteristics thanks to inverter technology: Distinguished by their high efficiency and superb welding characteristics, inverters utilise digital software control technology that has a significant influence on the outcome of the welding process.

The SmartBase expert database provides for optimum arc conditions:

SmartBase is the name of the expert database devised by Lorch to control the arc. This database lets you adjust the parameter settings yourself, giving you the freedom you need to tweak and correct even the finest details of the process you are applying.

Pulse and fast pulse up to 2 kHz:

The standard pulse function with up to 2 kHz that is built into every machine offers you additional benefits when welding thin plates.

TipTronic:

Using the TipTronic facility, you save your ideal setting for each weld so that you can effortlessly retrieve the settings one at a time using the Up-Down or Powermaster torch when performing recurring welding tasks.

Electrode welding function:

Electrode welding with Hotstart, Anti-Stick and Arc-Force regulation: The automatic Hotstart feature guarantees perfect ignition every time, while the Anti-Stick system reliably prevents the electrode from sticking, and Arc-Force regulation supports the welding process when you are dealing with difficult electrodes.

Remote control:

Welders often experience that the conditions on site do not allow them to place their welding machine right beside them. When faced with this type of situation, they find the use of a remote control helpful as it allows them to intervene and adjust the welding current if necessary. This is why Lorch has included a large variety of different hand and foot remote controls in their T series, which are ready for use right away thanks to their plug&play support.

Optional equipment:

While designed for mobile applications, the Lorch T 220 can be converted into a handy, yet fully capable machine suitable for use in the workshop by upgrading it with an optional water cooling system. When mounted on an optional Maxi Trolley, it fully retains its mobile capabilities even with the water cooling system fitted.

Changeover from DC to AC (AC/DC only):

Available as DC and AC/DC versions in all power variants, Lorch's T series provides you with maximum flexibility.

BENEFITS of the T220 _GTAW Process

Intelligent Torch Control:

Thanks to Intelligent Torch Control (ITC), Lorch's smart torch control system, the machines included in the T series are capable of detecting whether the inserted torch is a standard torch or one of Lorch's latest-generation torches. This system offers an extensive range of protective features and affords the welder a significant amount of added convenience.

Low energy consumption:

The included on-demand function automatically turns the components of your Lorch T 220 on and off as needed, while the thermal control sensors monitor the temperature of your system and regulate the speed of the fan accordingly. This smart technology reduces fan noise and dust levels in the machine compartment and helps conserve energy.

Protected against falls from a height of up to 60 cm:

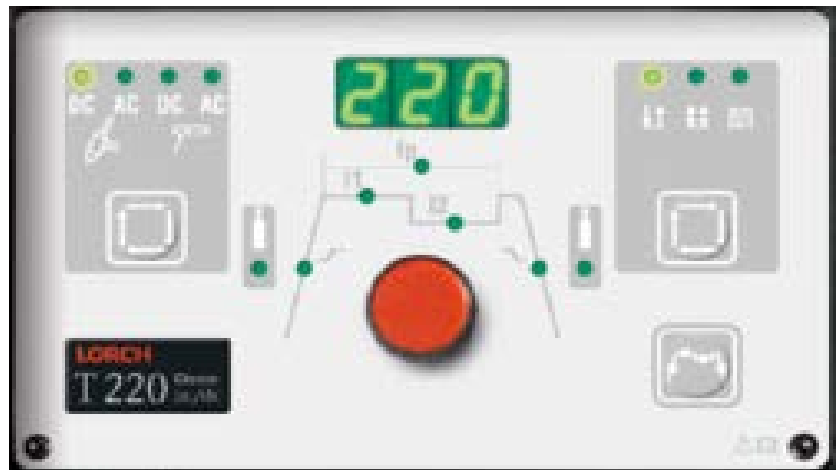
Weighing in at a mere 12 kg, the Lorch T series is easy to carry, yet fully protected against falls from a height of up to 60 cm.

Non-contacting HF ignition:

The TIG arc is ignited without direct contact by high-voltage pulses. Ignition is triggered with the press of a button to ensure that the tungsten electrode does not come into contact with the workpiece. Putting an end to welds with tungsten inclusions, this technology reduces the strain on the electrode. When working in HF-sensitive environments or on tools, the operator has the additional option of switching to ContactTIG (contact ignition).

Control Concept BasicPlus

- "3 steps to weld" operating concept
- Exact-amp, digital welding current display
- Remote control Connection



[Translate to English (en-EN):] ControlPro

- "3 steps to weld" operating concept
- Digital volt-ampere display
- Remote control connection
- TipTronic



Technical Data

TIG/GTAW

Welding range (in Amps)	3-220
Current setting	infinitely variable

Electrode/SMAW

Welding range (in Amps)	10-180
Weldable electrodes (mm)	1,5-4,0

Duty cycle TIG DC

Duty cycle 100% (in Amps) - DC	160
Duty cycle 60% (in Amps) - DC	180
Duty cycle at max. current (in %) - DC	40%

Duty cycle TIG AC (only AC systems)

Duty cycle 100% (in Amps) - AC	160
Duty cycle 60% (in Amps) - AC	180
Duty cycle at max. current (in %) - AC	40%

Mains

Mains voltage (in V)	230
Phases (50/60 Hz)	1~
Positive mains tolerance (in %)	15%
Negative mains tolerance (in %)	15%
Mains fuse (in Amps)	16
Mains plug	Schuko

Dimensions and weights

Dimensions (LxWxH) (in mm)	483x185x325
Weight (in kg)	12,3/13,4

Standards and approvals

Standard	EN 60974-01
Protection class (EN 60529)	IP23
Insulation class	F
Designation	CE, S

Optional TIG/GTAW Torch: A-LTG / I-LTG 2600

Gas-cooled TIG torch.

- Gas-cooled TIG torch
- Up to 180 A
- Assorted operating variants
- Ergonomic handle recess, size 2
- Ball joint
- Leather hose package



A-LTG / I-LTG 2600 AT A GLANCE

Ergonomic handle recess, size 2:

Offering an optimised centre of gravity, the oval handle recess moulds perfectly to your hand, affording you much improved handling of your TIG torch. The contoured design of its sides prevents the torch from shifting and eliminates fatigue while you are welding as this special design provides for comfortable handling.

Flexibility:

The ball joint found at the handle and the resilient leather flex hose package guarantee superior freedom of movement and ease of use.

Stability:

The decreased distance between the controls of the TIG torch, which optimises the torch's centre of gravity, allows the operator to control the torch in a safe and reliable manner and to keep the arc steady while guiding along the torch.

Safety:

The elevated secondary current button reliably prevents any inadvertent operation of the UpDown button.

Versatile:

The hose package included with the TIG torch is available as a [4 meter](#) and an [8 meter](#) Option.